



### GUANGZHOU LEMEIQI LEATHER CO.,LTD.

Prepared For :	GUANGZHOU LEMEIQI LEATHER CO.,LTD.		
Address :	F/3-4, BAOFENGNORTHROAD, SHILINGTOWN, HUADU, GUANGZHOU, GUANGDONG, CHINA		
Trademark:	N/A		
Product Name:	N95/KN95 DISPOSABLE FACE MASKS		
Model :	LMQ-01		
Prepared By:	Shenzhen BEL Technology Co., Ltd.		
Address :	3rd Floor, Xingfu Building, Tongfuyu Industrial Zone, Shiyan Town, Bao'An District, Shenzhen, Guangdong, China.		
Test Date:	Mar. 24 - Mar. 30, 2020		
Date of Report :	Mar. 30, 2020		
Report No.:	BEL2020000101867		



Test item particulars :

Classification.....

#### **TEST Report**

#### EN149:2001+A1:2009

## Respiratory Protective Devices- Filtering Halt Masks to Protect Against Particles-Requirements, Testing, Marking

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Testing laboratory:	Shenzhen BEL Technology Co., Ltd.
Address:	3rd Floor, Xingfu Building, Tongfuyu Industrial Zone, Shiyan Town, Bao'An District, Shenzhen, Guangdong, China
Testing location	Shenzhen BEL Technology Co., Ltd.
Applicant:	GUANGZHOU LEMEIQI LEATHER CO.,LTD.
Address:	F/3-4, BAOFENGNORTHROAD, SHILINGTOWN, HUADU, GUANGZHOU, GUANGDONG, CHINA
Standard	EN149:2001+A1:2009
Test Result	PASSED
Procedure deviation	N/A.
Non-standard test method:	N/A.
Test procedure	CE Scheme
Model/type reference	N/A
Manufacturer	GUANGZHOU LEMEIQI LEATHER CO.,LTD.
Address	F/3-4, BAOFENGNORTHROAD, SHILINGTOWN, HUADU,

: FFP2

GUANGZHOU, GUANGDONG, CHINA



Report No.: BEL20200000101867

Name and address of the testing laboratory: Shenzhen BEL Technology Co., Ltd.

3rd Floor, Xingfu Building, Tongfuyu Industrial Zone, Shiyan Town, Bao'An District, Shenzhen,

Guangdong, China...

Date of Test: Mar. 24 - Mar. 30, 2020

Prepared by (Engineer):

Reviewer (Quality Manager) :

Allen wars Randy rel

Approved&Authorized Signer(Manager):

Andy Shi



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Classification	EN 149:2001+	Particle filtering half masks are classified	
	A1:2009		FFP2.
	Clause 5	their maximum total inward leakage. There	
		are three classes of devices:	
		FFP1, FFP2 and FFP3.	
Designation	EN 149:2001+	Particle filtering half masks meeting the	Pass.
	A1:2009	requirements of this European Standard shall	
	Clause 6	be designated in the following manner: Particle	
		filtering half mask EN 149, year of	
		publication, classification, option (where "D"	
		is an option for a non re-useable particle	
		filtering half mask and mandatory for	
		re-useable particle filtering half mask).	
Nominal	EN 149:2001+	1 0	Pass. +5°C to
values and	A1:2009	this European Standard are expressed as	+38°C.
tolerances	Clause 7.2	nominal values. Except for temperature limits,	1300.
	7.2	values which are not stated as maxima or	
		minima shall be subject to a tolerance of $\pm$	
		5 %. Unless otherwise specified, the ambient	
		temperature for testing shall be (16 - 32) °C,	
		and the temperature limits shall be subject to	
		an accuracy of ± 1 °C.	
Visual	EN 149:2001+	The visual inspection shall also include the	Pass
inspection	A1:2009	marking and the information supplied by the	
1	Clause 7.3	manufacturer.	
Packaging	EN 149:2001+	Particle filtering half masks shall be offered	Pass
	A1:2009	for sale packaged in such a way that they are	
	Clause 7.4&	protected against mechanical damage and	
	Clause 8.2	contamination before use.	
		The visual inspection is carried out where	
		appropriate by the test house prior to	
		laboratory or practical performance tests.	
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Material	EN 149:2001+	A breathing machine is adjusted to 25	Pass.
	A1:2009	cycles/min and 2,0 l/stroke. The particle	Melt blown
	Clause 7.5&	filtering half mask is mounted on a Sheffield	filter
	Clause 8.3	dummy head. For testing, a saturator is	
		incorporated in the exhalation line between	
		the breathing machine and the dummy head,	
		the saturator being set at a temperature in	
		excess of 37 °C to allow for the cooling of	
		the air before it reaches the mouth of the	
		dummy head. The air shall be saturated at (37)	
		$\pm$ 2) °C at the mouth of the dummy head. In	
		order to prevent excess water spilling out of	
		the dummy's mouth and contaminating the	
		particle filtering half mask the head shall be	
		inclined so that the water runs away from the	
		mouth and is collected in a trap.	



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	EN 149: 2001+A1:2009					
Clause R	equirement - Test	Result - Remark		Verdict		
			ı			
		Expose the particle filtering half masks to the following thermal cycle:  a) for 24 h to a dry atmosphere of (70 ± 3) °C;  b) for 24 h to a temperature of (-30±3) °C;  and allow to return to room temperature for at least 4 h between exposures and prior to subsequent testing.  The conditioning shall be carried out in a manner which ensures that no thermal shock				
Cleaning and disinfecting	EN 149:2001+ A1:2009 Clause 7.6& Clause 8.4& Clause 8.5	If the particle filtering half mask is designed to be re-usable, the materials used shall withstand the cleaning and disinfecting agents and procedures to be specified by the manufacturer.  Testing shall be done in accordance with 8.4 and 8.5.  With reference to 7.9.2, after cleaning and disinfecting the re-usable particle filtering	Pass			

half mask shall satisfy the penetration

Testing shall be done in accordance with 8.11.

requirement of the relevant class.

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Practical	EN 149:2001+	Walking test	Pass.
performance	A1:2009	The subjects wearing normal working clothes	The particle
	Clause 7.7&	and wearing the particle filtering half mask	filtering half
	Clause 8.4	shall walk at a regular rate of 6 km/h on a	mask could
		level course. The test shall be continuous,	undergo
		without removal of the particle filtering half	practical
		mask, for a period of 10 min.	performance
		Work simulation test	tests under
		The individual activities shall be arranged so	realistic
		that sufficient time is left for the comments	conditions.
		prescribed.	
		a) walking on the level with headroom of	
		$(1,3 \pm 0,2)$ m for 5 min;	
		b) crawling on the level with headroom of (0,70 ± 0,05) m for 5 min;	
		c) filling a small basket (see Figure 1,	
		approximate volume = 8 l) with chippings or	
		other suitable material from a hopper which	
		stands 1,5 m high and has an opening at the	
		bottom to allow the contents to be shovelled	
		out and a further opening at the top where the	
		basket full of chippings is returned.	
		The subject shall stoop or kneel as he wishes	
		and fill the basket with chippings. He shall	
		then lift the basket and empty the contents	
		back into the hopper. This shall be done 20	
		times in 10 min.	



Finish of parts	EN 149:2001+ A1:2009 Clause 7.8& Clause 8.2	Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.  Testing shall be done in accordance with 8.2.	Pass. No sharp edges and burrs.
Total inward Leakage	EN 149:2001+ A1:2009 Clause 7.9.1& Clause 8.5	1) walking for 2 min without head movement or talking; 2) turning head from side to side (approx. 15 times), as if inspecting the walls of a tunnel for 2 min; 3) moving the head up and down (approx. 15 4) times), as if inspecting the roof and floor for for 2 min; 5) walking for 2 min without head movement or talking.  The leakage P shall be calculated from measurements made over the last 100 s of each of the exercise periods to avoid carry over of results from one exercise to the other. $P(\%) = \frac{C_2}{C_1} \times \left(\frac{t_{IN} + t_{EX}}{t_{IN}}\right) \times 100$ where $C_1  \text{is the challenge concentration}$ $C_2  \text{is the measured mean concentration in the breathing zone of the test subject}$ $t_{IN}  \text{is the total duration of inhalation}$ $t_{IN}  \text{is the total duration of exhalation}$	Total inward leakage is 7%.
Penetration of filter material	EN 149:2001+ A1:2009 Clause 7.9.2	The device shall be mounted in a leaktight manner on a suitable adaptor and subjected to the test(s), ensuring that components of the device that could affect filter penetration values such as valves and harness attachment points are exposed to the challenge aerosol. Testing of penetration, exposure and storage shall be done in accordance with EN 13274-7. The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1.	Pass The penetration of paraffin oil test is 3%. The penetration of sodium chloride test is 2.7%.
Compatibility with skin	EN 149:2001+ A1:2009 Clause 7.10r	Materials that may come into contact with the wearer's skin shall not be known to be likely to cause irritation or any other adverse effect to health	Pass. Inner and out layer: Nonwoven pet fabric



Flammability	EN 149:2001+ A1:2009 Clause 7.11& Clause 8.6	The facepiece is put on a metallic dummy head which is motorized such that it describes a horizontal circle with a linear speed, measured at the tip of the nose, of $(60 \pm 5 \text{ mm/s})$ .  The head is arranged to pass over a propane burner the position of which can be adjusted. By means of a suitable gauge, the distance between the top of the burner, and the lowest part of the facepiece (when positioned directly over the burner) shall be set to $(20 \pm 2) \text{ mm}$ .  With the head turned away from the area adjacent to the burner, the propane gas is turned on, the pressure adjusted to between 0,2 bar and 0,3 bar and the gas ignited. By means of a needle valve and fine adjustments to the supply pressure, the flame heigt shall be set to $(40 \pm 4) \text{ mm}$ . This is measured with a suitable gauge. The temperature of the flame measured at a height of $(20 \pm 2) \text{ mm}$ above the burner tip by means of a 1,5 mm diameter mineral insulated thermocouple probe, shall be $(800 \pm 50) ^{\circ}\text{C}$ .  The head is set in motion and the effect of passing the facepiece once through the flame shall be noted.  The test shall be repeated to enable an assessment to be made of all materials on the exterior of the device. Any one component shall be passed through the flame once only.	Pass. The particle filtering half mask does not to continue to burn for more than 5 s after removal from the flame.
Carbon dioxide content of the inhalation air	EN149:2001+ A1:2009 Clause 7.12& Clause 8.7	For this test the particle filtering half mask shall be fitted securely in a leak-tight manner but without deformation to a Sheffield dummy head (see Figure 6).  Air shall be supplied to it from a breathing machine adjusted to 25 cycles/min and 2,0 l/stroke and the exhaled air shall have a carbon dioxide content of 5 % by volume.  The CO2 is fed into the breathing machine via a control valve, a flowmeter, a compensating bag and two non-return valves. Immediately before the solenoid valve a small quantity of exhaled air is preferably continuously withdrawn through a sampling line and then fed into the exhaled air via a CO2 analyser.  To measure the CO2 content of the inhaled air, 5 % of the stroke volume of the inhalation	Pass. The carbon dioxide content of the inhalation air (dead space) does not exceed an average of 1,0 %



Head harness	EN149:2001+ A1:2009 Clause 7.13	phase of the breathing machine is drawn off at the marked place by an auxiliary lung and fed to a CO2 analyser. The total dead space of the gas path (excluding the breathing machine) of the test installation should not exceed 2000 ml. Measure the carbon dioxide content of the inhaled air and record continuously.  The head harness shall be designed so that the particle filtering half mask can be donned and removed easily.  The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in	Pass
		position and be capable of maintaining total inward leakage requirements for the device.	
Field of vision	EN149:2001+ A1:2009 Clause 7.14	The field of vision is acceptable if determined so in practical performance tests.	Not applicable
Exhalation valve(s)	EN 149:2001+ A1:2009 Clause 7.15	A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations.  Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s.  When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10 N applied for 10 s.	Pass.
Breathing resistance	EN 149:2001+ A1:2009 Clause 7.16& Clause 8.9	Seal the particle filtering half mask on the Sheffield dummy head. Measure the exhalation resistance at the opening for mouth of the dummy head using the adapter shown in Figure 6 and a breathing machine adjusted to 25 cycles/min and 2.0 l/stroke or a continous flow 160 l/min. Use a suitable pressure transducer.  Measure the exhalation resistance with the dummy head successively placed in 5 defined positions:  - facing directly ahead - facing vertically upwards - lying on the left side - lying on the right side  Test the inhalation resistance at 30 l/min and 95 l/min continuous flow.  The breathing resistances apply to valved and	Pass. Inhalation resistance at 30 l/min:<0.8mbar. Inhalation resistance at 95 l/min:<2.6mbar. Exhalation resistance at 160 l/min: <3.2mbar.



		ess particle filter the requirements			
	Classifica	tion Maxin	num permitted resistance	(mbar)	
		inhal	ation	exhalation	
		30 l/min	95 l/min	160 l/min	
	FFP1	0,6	2,1	3,0	
	FFP2	0,7	2,4	3,0	
	FFP3	1,0	3,0	3,0	
66 6		ey dust from the			Not applicable
A1	:2009 chamb	per where it is di	spersed into t	the air stream	
Cla	ause 7.17& of 60	m /h.			
Cla	ause 8.10   Fit the	Fit the sample particle filtering half mask in a			
	leaktig	leaktight manner to a dummy head or a suitable			
		filter holder located in the dust chamber.			
	Conne	Connect the breathing machine and humidifier to			
		the sample and operate for the specified testing			
		time.  The concentration of dust in the test chamber may be measured by drawing air at 2 l/min through a sampling probe equipped with a pre-weighed, high efficiency filter (open face,			
		diameter 37 mm) located near the test sample, as shown in Figure 10.			
	Calcu	Calculate the dust concentration from the			
	weigh	nt of dust collec	ted, the flow	w rate	
	through	gh the filter and	the time of	collection.	
Demountable EN	V 149:2001+ All de	mountable parts	(if fitted) sha	all be readily	Not applicable
parts A1		cted and secured	` /	•	
1	ause 7.18		. 1	,	



#### **ANNEX A:**

**Photo-documentation** 



#### **EUT Photo 1**

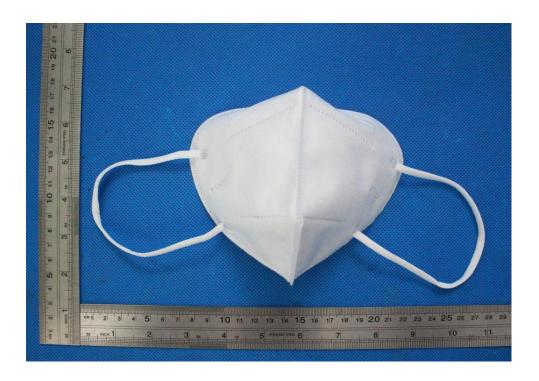


#### **EUT Photo 2**





#### **EUT Photo 3**



#### **EUT Photo 4**



**\*\*\*\*** END OF REPORT **\*\*\*** 

Shenzhen BEL Technology Co., Ltd.

Add: 3rd Floor, Xingfu Building, Tongfuyu Industrial Zone, Shiyan Town, Bao'An District, Shenzhen, Guangdong, China.



# **Certificate of Conformity**

Certificate Number: BEL20200000101867

**Applicant** 

: GUANGZHOU LEMEIQI LEATHER CO.,LTD.

Address

: F/3-4, BAOFENGNORTHROAD, SHILINGTOWN, HUADU, GUANGZHOU, GUANGDONG,

CHINA

Manufacturer

: GUANGZHOU LEMEIQI LEATHER CO.,LTD.

Address

: F/3-4, BAOFENGNORTHROAD, SHILINGTOWN, HUADU, GUANGZHOU, GUANGDONG,

**CHINA** 

**Product** 

N95/KN95 DISPOSABLE FACE MASKS

Model

LMQ-01

Classification

FFP2

Test Standard : EN149:2001+A1:2009

The EUT described above has been tested by us with the listed standards and found in compliance with the council PPE directive 2016/425/EU. It is possible to use CE marking to demonstrate the compliance with this PPE Directive.

It is only valid in connection with the test report number: BEL20200000101867







This certificate of conformity is based on a single evaluation of the submitted sample(s) of the above mentioned product. It does not imply an assessment of the whole product and relevant. Directives have to be observed.

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